



Inspectiecertificaat (3.1) - Chemische analyse
Testrapport (2.2) - Mechanische eigenschappen
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2024-01-10

Certificaat nummer/Cert no: EC27389127 rev. 0

ESAB ordernummer/Our order: 0100924209
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20231218

Ordernummer/Your order: 20031844962
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuraadres/Invoice address

ZEVUJ-NECOMIJ BV
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PNX4610980

Hoeveelheid/Quantity: 56 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tubrod 14.12 1.2mm 16kg
Artikelnummer/Item no: 1412127630
Hoeveelheid/Quantity: 56 CT

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

All weld metal

Shielding Gas: M21 (EN ISO 141

C	0.07%
Si	0.49%
Mn	1.13%
P	0.012%
S	0.008%
Cr	0.02%
Ni	0.02%
Mo	< 0.01%
Nb	< 0.01%
Cu	0.03%
V	0.01%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.18: E70C-6C
SFA/AWS A5.18: E70C-6M
EN ISO 17632-A: T 42 2 M C1 1 H10
EN ISO 17632-A: T 42 2 M M21 1 H10

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Shielding Gas	Condition	ReL [MPa/ksi]	Rm [MPa/ksi]	A4-A5 [%]
EN ISO	M21 (EN ISO 14175)	As welded	481/70	586/85	27

Impact

Standard	Shielding Gas	Condition	Temp [°C/°F]	KV[J/ft-lb]
EN ISO	M21 (EN ISO 14175)	As welded	-20/-4	96/71
EN ISO	M21 (EN ISO 14175)	As welded	-29/-20	82/60

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Piotr Grela

Quality Manager

Neil Farrow

Product Manager