



KEURINGSRAPPORT (3.1) - Chemische samenstelling FABRIEKS
CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis (2.2) -
Mechanical properties

Datum/Date: 2023-05-08

Certificaat nummer/Cert no: EC27147064 rev. 0

ESAB ordernummer/Our order: 0100701212
ESAB referentie/Our ref:
Klantnummer/Cust no: NLB00034
Orderdatum/Your date: 20230208

Ordernummer/Your order: 20031791353
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC GRONINGEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC GRONINGEN
Lidnr. 406 OPENS AT 8AM
BORNHOLMSTRAAT 10
9723 AX GRONINGEN
Netherlands

LEVERING/DELIVERY Lotnummer/Lot no: PN1711909 Hoeveelheid/Quantity: 750 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tubrod 14.12 1.2mm 150x6kg
Artikelnummer/Item no: 1412121170
Hoeveelheid/Quantity: 750 CT

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

All weld metal
Shielding Gas: M21 (EN ISO 141
C 0.11%
Si 0.66%
Mn 1.50%
P 0.011%
S 0.009%
Cr 0.02%
Ni 0.01%
Cu 0.01%
V 0.01%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.18: E70C-6C
SFA/AWS A5.18: E70C-6M
EN ISO 17632-A: T 42 2 M C1 1 H10
EN ISO 17632-A: T 42 2 M M21 1 H10

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Shielding Gas	Condition	ReL [MPa/ksi]	Rm [MPa/ksi]	A4-A5 [%]
EN	M21 (EN ISO 14175)	As welded	481/70	586/85	27

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

Impact

Standard	Shielding Gas	Condition	Temp [°C/°F]	KV[J/ft-lb]
EN	M21 (EN ISO 14175)	As welded	-20/-4	96/71
EN	M21 (EN ISO 14175)	As welded	-29/-20	82/60

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically. Applicable for all certificate types.

Please refer any queries to: (see above)

Geldigheid/Validation

Piotr Grela

Quality Manager

Neil Farrow

Product Manager