



KEURINGSRAPPORT (3.1) - Chemische samenstelling FABRIEKS
CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis (2.2) -
Mechanical properties

Datum/Date: 2023-04-18

Certificaat nummer/Cert no: EC27126399 rev. 0

ESAB ordernummer/Our order: 0100751408
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20230414

Ordernummer/Your order: 20031803275
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PNX1410157

Hoeveelheid/Quantity: 80 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tubrod 15.14 1.2mm 4x5kg
Artikelnummer/Item no: 1514125600
Hoeveelheid/Quantity: 80 KGM

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

All weld metal

Shielding Gas:	C1 (EN ISO 14175)
C	0.060%
Si	0.40%
Mn	1.04%
P	0.012%
S	0.014%
Cr	0.03%
Ni	0.02%
Mo	0.02%
Nb	0.01%
V	0.02%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.20: E71T-1C H8
SFA/AWS A5.20: E71T-1M H8
EN ISO 17632-A: T 46 2 P C1 1 H5
EN ISO 17632-A: T 46 3 P M21 2 H5

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Shielding Gas	Condition	ReL [MPa/ksi]	Rm [MPa/ksi]	A5 [%]
EN ISO	C1 (EN ISO 14175)	As welded	497/72	588/85	27

Impact

Standard	Shielding Gas	Condition	Temp [°C/°F]	KV[J/ft-lb]
EN ISO	C1 (EN ISO 14175)	As welded	-20/-4	110/81
EN ISO	C1 (EN ISO 14175)	As welded	-30/-22	47/35

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically. Applicable for all certificate types.

Please refer any queries to: (see above)

Geldigheid/Validation

Piotr Grela

Quality Manager

Neil Farrow

Product Manager