



KEURINGSRAPPORT (3.1) - Chemische samenstelling FABRIEKS
CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis (2.2) -
Mechanical properties

Datum/Date: 2023-04-19

Certificaat nummer/Cert no: EC27128668 rev. 0

ESAB ordernummer/Our order: 0100751408
ESAB referentie/Our ref: M3PRD020
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20230414

Ordernummer/Your order: 20031803275
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
Lasaulec Heerenveen
Kuper 4
HEERENVEEN
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PNX1211732

Hoeveelheid/Quantity: 10 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tubrod 14.13 1.2mm 16kg
Artikelnummer/Item no: 1413127730
Hoeveelheid/Quantity: 10 CT

CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS

Actual results: acc to EN 10204 - 3.1

All weld metal
Shielding Gas: M21 (EN ISO 141
C 0.100%
Si 0.50%
Mn 1.30%
P 0.011%
S 0.016%
Cr 0.06%
Ni 0.04%
Mo 0.02%
Cu 0.05%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.18: E70C-6M
EN ISO 17632-A: T 42 2 M M21 2 H5

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Tensile

Standard	Shielding Gas	Condition	ReL [MPa/ksi]	Rm [MPa/ksi]	A4-A5 [%]
EN	M21 (EN ISO 14175)	As welded	503/73	611/89	26

Impact

Standard	Shielding Gas	Condition	Temp [°C/°F]	KV[J/ft-lb]
EN	M21 (EN ISO 14175)	As welded	-20/-4	106/78
EN	M21 (EN ISO 14175)	As welded	-29/-20	85/63

A4, A5 = Elongation
ReH = Upper Yield Point
ReL = Lower Yield Point
Rm = Ultimate Tensile Strength (UTS)
Rp0.2 = Yield Strength 0.2 offset
Rp1.0 = Yield Strength 1.0 offset

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically. Applicable for all certificate types.

Please refer any queries to: (see above)

Geldigheid/Validation

Piotr Grela

Quality Manager

Neil Farrow

Product Manager