



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2020-08-07

Certificaat nummer/Cert no:

EC26112268 rev. 0

ESAB ordernummer/Our order: 0002530794

ESAB referentie/Our ref: Enik Fekete

Klantnummer/Cust no: NLB00033

Orderdatum/Your date: 20200807

Ordernummer/Your order: 20031620253

Referentie/Your ref:

Faxnummer/Your fax:

E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PNU25033

Hoeveelheid/Quantity:

8 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB

Omschrijving/Desc: OK Tubrod 15.00S 3.0mm 25kg

Artikelnummer/Item no: 1V00300300

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.17: F7A4-EC1 (OK Flux 10.71)

SFA/AWS A5.17: F7A5-EC1 (OK Flux 10.62)

EN ISO 14171-A: S 42 4 AB T3 (OK Flux 10.71)

CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:

OK Flux 10.71

C 0.06%

Si 0.57%

Mn 1.63%

P 0.018%

S 0.007%

Cr 0.02%

Ni 0.02%

Mo < 0.01%

Nb < 0.0050%

Cu 0.02%

V 0.014%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard: EN

Overige/Auxiliary: OK Flux 10.71

Toestand/Condition: As welded

TREKPROEF/TENSILE

Rp0.2 Rm A4

463 MPa 556 MPa 29 %

KERFSLAGWAARDE/IMPACT

Temp -40 °C

KV 114 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

Piotr Grela

Quality Assurance Manager

Validation - Others

Neil Farrow

Product Manager