



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2020-04-22

Certificaat nummer/Cert no:

EC26003675 rev. 0

ESAB ordernummer/Our order: 2486663
ESAB referentie/Our ref: EnikPts Fekete
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20200422

Ordernummer/Your order: 20031600286
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
VERWATER BV IOV LASAULEC
RIJNDWARSWEG 21
TAV DE HEER HENK V VELZEN
3198 LK EUROPOORT ROTTERDAM
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PNU15001

Hoeveelheid/Quantity:

9 RL

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tubrod 15.00S 4.0mm 25kg
Artikelnummer/Item no: 1V00400300

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

All weld metal

Overige/Auxiliary:	OK Flux 10.71
C	0.07%
Si	0.51%
Mn	1.61%
P	0.015%
S	0.006%
Cr	0.03%
Ni	0.02%
Mo	0.01%
Nb	< 0.0050%
Su	0.02%
V	0.014%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.17: F7A4-EC1 (OK Flux 10.71)
SFA/AWS A5.17: F7A5-EC1 (OK Flux 10.62)
EN ISO 14171-A: S 42 4 AB T3 (OK Flux 10.71)

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard: EN
Overige/Auxiliary: OK Flux 10.71
Toestand/Condition: As welded

TREKPROEF/TENSILE

Rp0.2 Rm A4
463 MPa 556 MPa 29 %

KERFSLAGWAARDE/IMPACT

Temp -40 °C
KV 114 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Piotr Grela

Quality Assurance Manager

Validation - Others

Neil Farrow

Product Manager