



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2018-04-10

Certificaat nummer/Cert no: EC25116587 rev. 0

ESAB ordernummer/Our order: 1920549
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20180406

Ordernummer/Your order: 20031461554
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

PNS12020

Hoeveelheid/Quantity: 8 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tubrod 15.00S 4.0mm 25kg
Artikelnummer/Item no: 1V00400300

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.17: F7A4-EC1 (OK Flux 10.71)
SFA/AWS A5.17: F7A5-EC1 (OK Flux 10.62)
EN ISO 14171-A: S 42 4 AB T3 (OK Flux 10.71)

All weld metal

Overige/Auxiliary:	OK Flux 10.71
C	0.06%
Si	0.54%
Mn	1.58%
P	0.014%
S	0.006%
Cr	0.03%
Ni	0.02%
Mo	< 0.01%
Nb	< 0.0050%
Su	0.02%
V	0.013%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES
Typical data: acc to EN 10204 - 2.2

Norm/Standard: EN
Overige/Auxiliary: OK Flux 10.71
Toestand/Condition: As welded

TREKPROEF/TENSILE

Rp0.2 Rm A4
463 MPa 556 MPa 29 %

KERFSLAGWAARDE/IMPACT

Temp -40 °C
KV 114 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Piotr Grela

Quality Assurance Manager

Validation - Others

Neil Farrow

Product Manager