



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-07-10

Certificate number: EC23029458 rev. 0

Our order: 644711
Our reference: Line Cambien France
Customer number: NLB00058
Customer order date: 20130709

Your order: 20031136383
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC EINDHOVEN
ROOYAKKERSSTRAAT 9
5652 BA EINDHOVEN

DELIVERY

Lot number: PN326019

Quantity: 10

PRODUCT

Brand: Filarc
Description: FILARC PZ6113 1.2mm 16kg
Item number: 2619127730

CLASSIFICATIONS

SFA/AWS A5.20 E71T-1C H4
SFA/AWS A5.20 E71T-1M H8
EN ISO 17632-A T 42 2 P C 1 H5
EN ISO 17632-A T 46 2 P M 1 H10

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard: EN ISO
Auxiliary: M21 (EN ISO 14175)
Condition: As welded

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A5</u>
535 MPa	601 MPa	25.4 %

IMPACT

<u>Temp</u>	<u>KV</u>
-20 °C	128 J

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

All weld metal

Auxiliary: C1 (EN ISO 14175)

C	0.05%
Si	0.50%
Mn	1.3%
P	0.011%
S	0.015%
Cr	< 0.1%
Ni	< 0.1%
Mo	< 0.1%
Nb	0.02%
Cu	0.03%
V	0.02%

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Dariusz Kijowski

Quality Assurance Manager

Validation - Others

Shaun Studholme

Product Manager