



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2012-07-04

Certificate number: **EC22512783 rev. 0**

Our order: 396993
Our reference: Jolanda Westerman France
Customer number: NLB00034
Customer order date: 20120613

Your order: **20031032136**
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ BV LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address
LASAULEC GRONINGEN
Lidnr. 406
BORNHOLMSTRAAT 10
9723 AX GRONINGEN
Netherlands

DELIVERY

Lot number: PN221082

Quantity: 750

PRODUCT

Brand: ESAB
Description: OK Tubrod 14.12 1.2mm 150x5kg
Item number: **1412121190**

CLASSIFICATIONS

SFA/AWS A5.18	E70C-6C
SFA/AWS A5.18	E70C-6M
EN ISO 17632-A	T 42 2 M C 1 H10
EN ISO 17632-A	T 42 2 M M 1 H10

MECHANICAL PROPERTIES

Typical data acc to EN 10204 - 2.2

Standard: EN
Auxiliary: M21 (EN ISO 14175)
Condition: As welded

TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A4-A5</u>
481 MPa	586 MPa	27 %

IMPACT

<u>Temp</u>	<u>KV</u>
-20 °C	96 J
-29 °C	82 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Validation - Chemical Analysis

Dariusz Kijowski

Quality Assurance Manager

Validation - Others

Shaun Studholme

Product Manager