



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2016-04-01

Certificaat nummer/Cert no: EC24262394 rev. 0

ESAB ordernummer/Our order: 1308235
ESAB referentie/Our ref: Anita Frikk ESAB Kft.
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20160331

Ordernummer/Your order: 20031326313
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC HEEREVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

MV502138612

Hoeveelheid/Quantity:

1 PK

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod NiCr-3 2.0x1000mm 5kg
Artikelnummer/Item no: 198520R150

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.14: ERNiCr-3
EN ISO 18274: S Ni 6082 (NiCr20Mn3Nb)

Wire/strip

Overige/Auxiliary:

C	0.01%
Si	0.16%
Mn	3.2%
P	< 0.01%
S	0.002%
Cr	20.4%
Ni	72.8%
Cu	0.01%
Ti	0.34%
Fe	0.4%
Nb+Ta	2.6%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:

TREKPROEF/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A5</u>
400 MPa	650 MPa	40 %

KERFSLAGWAARDE/IMPACT

<u>Temp</u>	+20 °C
<u>KV</u>	150 J

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

John Hagen

Quality Manager

Validation - Others

Jay Coubrough

Global product Manager