



Inspectiecertificaat (3.1) - Chemische analyse  
Testrapport (2.2) - Mechanische eigenschappen  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date 2024-10-29

Certificaat nummer/Cert no: EC27681802 rev. 0

ESAB ordernummer/Our order: 0101135931  
ESAB referentie/Our ref: M3PRD020  
Klantnummer/Cust no: NLB00033  
Orderdatum/Your date: 20241025

Ordernummer/Your order: 20031896986  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuraadres/Invoice address

ZEVIJ-NECOMIJ BV  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

Lasaulec Heerenveen  
Kuper 4  
HEERENVEEN  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

MV434125354

**PRODUCT/PRODUCT**

Merk/Brand: ESAB  
Omschrijving/Desc: OK Tigrod 19.49 1.6x1000mm 5kg  
Artikelnummer/Item no: 194916R150  
Hoeveelheid/Quantity: 15 KGM

**CHEMISCHE SAMENSTELLING/CHEMICAL ANALYSIS**

Actual results: acc to EN 10204 - 3.1

Wire/strip

|    |         |
|----|---------|
| C  | 0.03%   |
| Si | 0.1%    |
| Mn | 0.8%    |
| P  | < 0.01% |
| S  | < 0.01% |
| Ni | 30.5%   |
| Pb | 0.001%  |
| Ti | 0.25%   |
| Al | < 0.01% |
| Fe | 0.51%   |

**CLASSIFICATIES/CLASSIFICATIONS**

SFA/AWS A5.7: ERCuNi  
EN ISO 24373: S Cu 7158 (CuNi30Mn1FeTi)

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

Typical data: acc to EN 10204 - 2.2

**Tensile**

| Standard  | Rp0.2 [MPa/ksi] | Rm [MPa/ksi] | A4-A5 [%] |
|-----------|-----------------|--------------|-----------|
| As welded | 180/26          | 350/51       | 40        |

A4, A5 = Elongation  
ReH = Upper Yield Point  
ReL = Lower Yield Point  
Rm = Ultimate Tensile Strength  
Rp0.2 = Yield Strength 0.2 offset  
Rp1.0 = Yield Strength 1.0 offset

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt.

Voor vragen:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to: (see above)

Geldigheid/Validation

Scott Daubert

Quality Manager

Per Ake Bjornstedt, Joe  
Cacioppo