



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-05-28

Certificaat nummer/Cert no: EC23458907 rev. 0

ESAB ordernummer/Our order: 851475
ESAB referentie/Our ref: Nicole Javaux France
Klantnummer/Cust no: NLB00034
Orderdatum/Your date: 20140526

Ordernummer/Your order: 20031199563
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC GRONINGEN
Lidnr. 406
BORNHOLMSTRAAT 10
9723 AX GRONINGEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

MV415128033 Hoeveelheid/Quantity: 10 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Tigrod 19.49 2.4x1000mm 5kg
Artikelnummer/Item no: 194924R150

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.7 ERcNi
EN 14640 S Cu 7158 (CuNi30)

Wire/strip

Overige/Auxiliary:

C	0.03%
Si	0.1%
Mn	0.8%
P <	0.01%
S <	0.01%
Ni	30.5%
Pb <	0.001%
Al <	0.01%
Fe	0.51%
Ti+Nb	0.29%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data

acc to EN 10204 - 2.2

Norm/Standard: As welded

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

Rp0.2	Rm	A4-A5
180 MPa	350 MPa	40 %

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

John Hagen

Quality Manager

Validation - Others

Mikael Mimer

Product Manager