



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2018-08-30

Certificaat nummer/Cert no:

EC25284523 rev. 0

ESAB ordernummer/Our order: 2036601

Ordernummer/Your order: 20031487450

ESAB referentie/Our ref: Gréta Merchison Budapest Kft.

Referentie/Your ref:

Klantnummer/Cust no: NLB00033

Faxnummer/Your fax:

Orderdatum/Your date: 20180830

E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

HT827380228

Hoeveelheid/Quantity:

1 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB

Omschrijving/Desc: OK Tigrod 19.30 2.0x1000mm 5kg

Artikelnummer/Item no: 193020R150

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

Wire/strip

Overige/Auxiliary:

Si	3.1%
Mn	0.81%
P	0.001%
Cu	> 94.0%
Pb	0.001%
Al	< 0.01%
Fe	< 0.1%
Sn	< 0.1%
Zn	< 0.1%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.7: ERCuSi-A

EN ISO 24373: CuSi3Mn1

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Norm/Standard:

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A4-A5</u>
150	350	40

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

John Hagen

Quality Manager

Validation - Others

Jay Coubrough

Global product Manager