



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2015-12-15

Certificaat nummer/Cert no: EC24142992 rev. 0

ESAB ordernummer/Our order: 1228620  
ESAB referentie/Our ref: Anita Frikk ESAB Kft.  
Klantnummer/Cust no: NLB00033  
Orderdatum/Your date: 20151214

Ordernummer/Your order: 20031307067  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ BV LASAULEC HEEREVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
LASAULEC HEERENVEEN  
Lidnr. 403  
KUPER 4  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

HT549350409 Hoeveelheid/Quantity: 1 CT

**PRODUCT/PRODUCT**

Merk/Brand: ESAB  
Omschrijving/Desc: OK Autrod 19.30 1.0mm 15kg  
Artikelnummer/Item no: 1930109820

**CHEMISCHE SAMENSTELLING/  
CHEMICAL COMPOSITION**

**Actual results  
acc to EN 10204 - 3.1**

**CLASSIFICATIES/CLASSIFICATIONS**

SFA/AWS A5.7 ERCuSi-A  
EN ISO 24373 CuSi3Mn1

Wire/strip

Overige/Auxiliary:

|      |         |
|------|---------|
| Si   | 3.43%   |
| Mn   | 0.89%   |
| P    | 0.0006% |
| Cu   | 95.7%   |
| Pb   | 0.001%  |
| Al   | 0.001%  |
| Fe   | 0.02%   |
| Sn < | 0.1%    |
| Zn < | 0.1%    |

**MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS**

**Typical data  
acc to EN 10204 - 2.2**

Norm/Standard:  
Overige/Auxiliary:  
Toestand/Condition:  
TREKPROEF/TENSILE

**OPMERKINGEN/COMMENTS**

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

John Hagen

Quality Manager

Validation - Others

Jay A Coubrough

Product Manager