



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2014-11-26

Certificaat nummer/Cert no: EC23677981 rev. 0

ESAB ordernummer/Our order: 973115
ESAB referentie/Our ref: Mariette Villieu
Klantnummer/Cust no: NLB00033
Orderdatum/Your date: 20141124

Ordernummer/Your order: 20031235649
Referentie/Your ref:
Faxnummer/Your fax:
E-mail adres/Your e-mail:

Faktuuradres/Invoice address
ZEVIJ BV LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address
LASAULEC HEERENVEEN
Lidnr. 403
KUPER 4
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

HT444340500 Hoeveelheid/Quantity: 1 CT

PRODUCT/PRODUCT

Merk/Brand: ESAB
Omschrijving/Desc: OK Autrod 19.30 1.0mm 15kg
Artikelnummer/Item no: 1930109820

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

**Actual results
acc to EN 10204 - 3.1**

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.7 ERCuSi-A
EN ISO 24373 CuSi3Mn1

Wire/strip

Overige/Auxiliary:

Si	3.35%
Mn	0.86%
P	0.0006%
Cu	95.8%
Pb	0.001%
Al	0.001%
Fe	0.01%
Sn <	0.1%
Zn <	0.1%

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

**Typical data
acc to EN 10204 - 2.2**

Norm/Standard:
Overige/Auxiliary:
Toestand/Condition:
TREKPROEF/TENSILE

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.
Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

John Hagen

Quality Manager

Validation - Others

Jay A Coubrough

Product Manager