



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-07-10

Certificate number: **EC23029985 rev. 0**

Our order: 643242
Our reference: Nicole Javaux France
Customer number: NLB00152
Customer order date: 20130704

Your order: **20031135700**
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN

DELIVERY

Lot number: HT325330287

Quantity: 1

PRODUCT

Brand: ESAB
Description: OK Autrod 19.30 1.0mm 15kg
Item number: **1930109820**

CLASSIFICATIONS

SFA/AWS A5.7 ERcUSi-A
EN 14640 S Cu 6560 (CuSi3Mn1)

Typical data
acc to EN 10204 - 2.2

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

Si	3.35%
Mn	0.84%
P	0.0009%
Cu	95.8%
Pb	< 0.1%
Al	0.003%
Fe	0.02%
Sn	< 0.1%
Zn	< 0.1%

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

John Hagen

Quality Manager

Validation - Others

Mikael Mimer

Product Manager