



# INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-04-26

Certificate number: **EC22918334 rev. 0**

Our order: 594307  
Our reference: Nicole Javaux France  
Customer number: NLB00152  
Customer order date: 20130417

Your order: **Various**  
Your reference:  
Your fax number:  
Your e-mail:

Invoice address  
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address  
LASAULEC CENTRAAL B.V.  
Lidhr. 400  
KUPER 2  
8447 GK HEERENVEEN

DELIVERY

Lot number: HT302330001

Quantity: 1

## PRODUCT

Brand: ESAB  
Description: OK Autrod 19.30 1.0mm 15kg  
Item number: **1930109820**

## CLASSIFICATIONS

SFA/AWS A5.7 ERCuSi-A  
EN 14640 S Cu 6560 (CuSi3Mn1)

**Typical data**  
**acc to EN 10204 - 2.2**

## CHEMICAL COMPOSITION

**Actual results**  
**acc to EN 10204 - 3.1**

Wire/strip

Auxiliary:

|    |         |
|----|---------|
| Si | 3.41%   |
| Mn | 0.88%   |
| P  | 0.0017% |
| Cu | 95.7%   |
| Pb | < 0.1%  |
| Al | 0.003%  |
| Fe | 0.01%   |
| Sn | < 0.1%  |
| Zn | < 0.1%  |

## COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

**Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland**

Validation - Chemical Analysis

John Hagen

Quality Manager

Validation - Others

Mikael Mimer

Product Manager