



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2012-04-06

Certificate number: EC22398966 rev. 0

Our order: 15558790
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20120406

Your order: 20031040056
Your reference:
Your fax number:
Your e-mail:

Invoice address

ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Lidhr. 400
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address

LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN
Netherlands

DELIVERY

Lot number: HT210320133

Quantity: 15 BX

PRODUCT

Brand: ESAB
Description: OK Autrod 19.30 1.0mm 15kg
Item number: 1930109820

CLASSIFICATIONS

SFA/AWS A5.7
EN 14640
ERCuSi-A
S Cu 6560 (CuSi3Mn1)

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

Si 3.46%
Mn 0.88%
P 0.0007%
Cu > 95.0%
Pb < 0.1%
Al 0.002%
Fe 0.01%
Sn < 0.1%
Zn < 0.1%

Typical data
acc to EN 10204 - 2.2

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to:
Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Christos Skodras Quality Manager

Validation - Others

Mikael Mimer Product Manager