



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-07-11

Certificate number: **EC23031919 rev. 0**

Our order:

Your order:

Our reference:

Your reference:

Customer number: **NLB00152**

Your fax number:

Customer order date:

Your e-mail:

Invoice address

Receiver of certificate

Delivery address

ZEVIJ B.V. LASAULEC CENTRAAL
HEERENVEEN

DELIVERY

Lot number: FT206118646

Quantity:

PRODUCT

Brand: **ESAB**
Description: **OK Autrod 12.51 1.2mm 18kg**
Item number: **1251127710**

CLASSIFICATIONS

EN ISO 14341-A G 3Si1
EN ISO 14341-A G 38 2 C1 3Si1
EN ISO 14341-A G 42 3 M21 3Si1
SFA/AWS A5.18 ER70S-6
CAN/CSA-ISO 14341 B-G 49A 3 C G6

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard: **EN**
Auxiliary: **M21 (EN 439)**
Condition:

TENSILE

<u>ReL</u>	<u>Rm</u>	<u>A4-A5</u>
470 MPa	560 MPa	26 %

IMPACT

<u>Temp</u>	<u>KV</u>
-30 °C	70 J

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.07%
Si	0.85%
Mn	1.44%
P	0.008%
S	0.017%
Cr	0.05%
Ni	0.04%
Mo	0.01%
Cu	0.18%
V	0.01%
Al	< 0.01%
Ti+Zr	0.01%

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Validation - Chemical Analysis

John Hagen

Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager