



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-10-27

Certificate number: EC22194004 rev. 0

Our order: 15530490
Our reference: Line Cambien
Customer number: 30077244
Customer order date: 20110930

Your order: 20030998156
Your reference:
Your fax number:
Your e-mail:

Invoice address

ZEVU B.V. LASAULEC CENTRAAL HVEEN
Lidhr. 400
POSTBUS 447
4800 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address

LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEEERENVEEN
Netherlands

DELIVERY

Lot number: FT14120146

Quantity: 162 KG

PRODUCT

Brand: ESAB
Description: CKAutrod 1256 1.0mm18kg
Item number: 1256107710

CLASSIFICATIONS

EN ISO 14341-A G3S1
EN ISO 14341-A G38 2 C1 3S1
EN ISO 14341-A G42 3 M21 3S1

MECHANICAL PROPERTIES

Type: acc to EN 10204 - 2.2

Standard: EN
Auxiliary: M21
Certificate:

TENSILE

ReL: 410 MPa Rm: 550 MPa A4-A5: 26 %

IMPACT

Temp: -30 °C KV: 70 J

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C 0.07%
Si 0.85%
Mn 1.42%
P 0.007%
S 0.008%
Cr 0.03%
N 0.03%
Mo 0.01%
Cu 0.13%
V <0.01%
Al 0.01%
Ti+Zr <0.01%

COMMENTS:

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

ESAB Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

M. J. J. J. J. J.

Quality Assurance Manager

Validation - Others

Per-Erik Andersson

Product Manager