



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2011-11-07

Certificate number: EC22206632 rev. 0

Our order: 15535838
Our reference: Westerman Jolanda
Customer number: 30077244
Customer order date: 20111107

Your order: 20031006186
Your reference:
Your fax number:
Your e-mail:

Invoice address

ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
Licht. 400
POSTBUS 447
4800 AK OOSTERHOUT
Netherlands

Receiver of certificate

Delivery address

LASAULEC CENTRAAL B.V.
Licht. 400
KUPER 2
8447 GK HEEERENVEEN
Netherlands

DELIVERY

Lot number: FT136116194

Quantity: 2016 KG

PRODUCT

Brand: ESAB
Description: CK Autrod 12.51 1.0mm 18kg
Item number: 1251107710

CLASSIFICATIONS

EN ISO 14341-A G3S1
EN ISO 14341-A G38 2 C1 3S1
EN ISO 14341-A G42 3 M21 3S1
SFA/AAS A5.18 ER70S-6
CAN/CSA-ISO 14341 B-G49A3 C G6

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard: EN
Auxiliary: M21 (EN 439)
Condition:

TENSILE

ReL Rm A4-A5
470 MPa 560 MPa 26 %

IMPACT

Temp KV
-30 °C 70 J

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.07%
Si	0.94%
Mn	1.47%
P	0.012%
S	0.008%
Cr	0.04%
N	0.04%
Mo	0.01%
Cu	0.19%
V	< 0.01%
Al	0.01%
Ti+Zr	0.02%

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

Massimo Gherardi

Quality Assurance Manager

Validation - Others

Per-Erik Andersson

Product Manager