



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-10-09

Certificate number: EC23159190 rev. 0

Our order: 686342
Our reference: Nicole Javaux France
Customer number: NLB00152
Customer order date: 20130918

Your order: Various
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4800 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lichr. 400
KUPER 2
8447 GK HEEFENVEEN

DELIVERY

Lot number: AE34013134

Quantity: 1

PRODUCT

Brand: ESAB
Description: OK Autrod 13.91 1.2mm 15kg
Item number: 1391127700

CLASSIFICATIONS

EN 14700 Fe8
DIN 8555 MSG-6-GZ-C-60G

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.44%
Si	3.05%
Mn	0.39%
P	0.021%
S	0.002%
Cr	9.18%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary: C1
Condition:

HARDNESS

HRC
55

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

John Hagen

Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2013-10-09

Certificate number: **EC23159191 rev. 0**

Our order: 697606
Our reference: Nicole Javaux France
Customer number: NLB00152
Customer order date: 20130918

Your order: **Various**
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4800 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lichr. 400
KUPER 2
8447 GK HEEFENVEEN

DELIVERY

Lot number: AE34013134

Quantity: 1

PRODUCT

Brand: ESAB
Description: OK Autrod 13.91 1.2mm 15kg
Item number: **1391127700**

CLASSIFICATIONS

EN 14700 Fe8
DIN 8555 MSG-6-GZ-C-60G

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.44%
Si	3.05%
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MECHANICAL PROPERTIES

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