



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2013-04-16

Certificate number: **EC22899672 rev. 0**

Our order: 588245
Our reference: Nicole Javaux France
Customer number: NLB00152
Customer order date: 20130404

Your order: **Various**
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN

DELIVERY

Lot number: AE31513016

Quantity: 1

PRODUCT

Brand: ESAB
Description: OK Autrod 13.91 1.2mm 15kg
Item number: **1391127700**

CLASSIFICATIONS

EN 14700 Fe8
DIN 8555 MSG-6-GZ-C-60G

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.44%
Si	3.05%
Mn	0.39%
P	0.018%
S	0.002%
Cr	9.28%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary: C1
Condition:

HARDNESS

HRC
55

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

John Hagen

Quality Manager

Validation - Others

Per-Erik Andersson

Product Manager