



INSPECTION CERTIFICATE (3.1) - Chemical analysis TEST REPORT (2.2) - Mechanical properties

Date: 2013-04-04

Certificate number: **EC22882225 rev. 0**

Our order: 581247
Our reference: Nicole Javaux France
Customer number: NLB00152
Customer order date: 20130402

Your order: **Various**
Your reference:
Your fax number:
Your e-mail:

Invoice address
ZEVIJ B.V. LASAULEC CENTRAAL HVEEN
POSTBUS 447
4900 AK OOSTERHOUT

Receiver of certificate

Delivery address
LASAULEC CENTRAAL B.V.
Lidhr. 400
KUPER 2
8447 GK HEERENVEEN

DELIVERY

Lot number: 96782

Quantity: 1

PRODUCT

Brand: ESAB
Description: Coreshield 15 0.8mm 6x4.5kg
Item number: **35UE084630**

CLASSIFICATIONS

SFA/AWS A5.20 E71T-GS

CHEMICAL COMPOSITION

Actual results
acc to EN 10204 - 3.1

All weld metal

Auxiliary:

C	0.24%
Si	0.310%
Mn	0.7%
P	0.013%
S	0.008%

MECHANICAL PROPERTIES

Typical data
acc to EN 10204 - 2.2

Standard:
Auxiliary:
Condition:

TENSILE

Rm
614 MPa

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

Esab Nederland BV - P.O. Box 2236, 3800 CE Amersfoort, Nederland

Validation - Chemical Analysis

James Davis

Quality Assurance Manager

Validation - Others

Shaun Studholme

Product Manager