



KEURINGSRAPPORT (3.1) - Chemische samenstelling
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2018-09-12

Certificaat nummer/Cert no:

EC25300625 rev. 0

ESAB ordernummer/Our order: 2045863

Ordernummer/Your order: 20031489628

ESAB referentie/Our ref: Gréta Merchison Budapest Kft.

Referentie/Your ref:

Klantnummer/Cust no: NLB00033

Faxnummer/Your fax:

Orderdatum/Your date: 20180910

E-mail adres/Your e-mail:

Faktuuradres/Invoice address

ZEVIJ BV LASAULEC HEERENVEEN
POSTBUS 447
4900 AK OOSTERHOUT
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address

LASAULEC HEERENVEEN
KUPER 4
LIDNR 403
8447 GK HEERENVEEN
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

258765FP

Hoeveelheid/Quantity:

10 KGM

PRODUCT/PRODUCT

Merk/Brand: ESAB

Omschrijving/Desc: OK Tigrod 19.49 2.4x1000mm 5kg

Artikelnummer/Item no: **194924R150**

**CHEMISCHE SAMENSTELLING/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

Wire/strip

Overige/Auxiliary:

C	0.03%
Si	< 0.1%
Mn	0.7%
P	< 0.01%
S	< 0.01%
Ni	30.9%
Pb	< 0.001%
Al	0.01%
Fe	0.59%
C+Nb	0.31%

CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.7: ERCuNi

EN 14640: S Cu 7158 (CuNi30)

MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Norm/Standard: As welded

Overige/Auxiliary:

Toestand/Condition:

TREKPROEF/TENSILE

Rp0.2 Rm A4-A5

180 MPa 350 MPa 40 %

OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.

Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.

Voor vragen:

Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

John Hagen

Quality Manager

Validation - Others

Jay Coubrough

Global product Manager