



KEURINGSRAPPORT (3.1) - Chemische samenstelling  
FABRIEKS CONTROLE ATTEST (2.2) - Mechanische eigenschappen/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Datum/Date: 2019-03-02

Certificaat nummer/Cert no: EC25502661 rev. 0

ESAB ordernummer/Our order: 2178959  
ESAB referentie/Our ref: Nicole Javaux France  
Klantnummer/Cust no: NLB00033  
Orderdatum/Your date: 20190227

Ordernummer/Your order: 20031522630  
Referentie/Your ref:  
Faxnummer/Your fax:  
E-mail adres/Your e-mail:

Faktuuradres/Invoice address  
ZEVIJ BV LASAULEC HEERENVEEN  
POSTBUS 447  
4900 AK OOSTERHOUT  
Netherlands

Verzendadres certificaten/Cert receiver

Afleveradres/Delivery address  
LASAULEC HEERENVEEN  
KUPER 4  
LIDNR 403  
8447 GK HEERENVEEN  
Netherlands

LEVERING/DELIVERY

Lotnummer/Lot no:

10322274

Hoeveelheid/Quantity: 1 CT

## PRODUCT/PRODUCT

Merk/Brand: ESAB  
Omschrijving/Desc: Coreshield 15 0.8mm 4.5kg  
Artikelnummer/Item no: 242200100

## CLASSIFICATIES/CLASSIFICATIONS

SFA/AWS A5.20: E71T-GS

## CHEMISCHE SAMENSTELLING/ CHEMICAL COMPOSITION

**Actual results: acc to EN 10204 - 3.1**

All weld metal

Overige/Auxiliary:

|    |        |
|----|--------|
| C  | 0.24%  |
| Si | 0.310% |
| Mn | 0.7%   |
| P  | 0.013% |
| S  | 0.008% |

## MECHANISCHE EIGENSCHAPPEN/MECHANICAL PROPS

**Typical data: acc to EN 10204 - 2.2**

Norm/Standard:  
Overige/Auxiliary:  
Toestand/Condition:

TREKPROEF/TENSILE

R<sub>m</sub>

614 MPa

## OPMERKINGEN/COMMENTS

Product geleverd volgens een QA systeem welke voldoet aan de ISO 9001 norm.  
Dit certificaat is elektronisch aangemaakt en geldig zonder ondertekening.  
Voor vragen:

**Esab Nederland BV - P.O. Box 2236 , 3800 CE Amersfoort , Nederland**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.  
This certificate is produced electronically and is valid without signature.  
Please refer any queries to: (see above)

Validation - Chemical Analysis

James Davis

Quality Assurance Manager

Validation - Others

Neil Farrow

Product Manager