

RTD® COMPOUND Hand Applied Metal Cutting Lubricant

RTD® Compound is a soft paste for use in reaming, tapping and drilling and other metal cutting operations. RTD® Compound is suitable for all metals including hardened steels, nimonics and titaniums. Containing extreme pressure additives, RTD® Compound significantly reduces friction giving superb cutting performance.

Features

- Extends tool life.
- Improves surface finish.
- Allows increases removal rates.
- Reduces production costs.

Directions for Use

Apply directly to the tool or workpiece by brush, or by dipping tool into the compound.

Appearance	Brown paste
Odour	Mild pine
Shell 4-Ball	
Weld Load (Neat)	>800 kg
Weld Load (5% in Oil)	315 kg
Storage	Store at normal ambient temperature (5 to 30°C)
Pack Sizes – Part Codes	
NATO Stock Number: 9150 99 220-2775	50g - 53020
NATO Stock Number: 9150 99 464-6766	500g - 53023
	5 kg - 53026
	18 kg - 53028
	185 kg - 53029
Rolls Royce Specification	OMAT 1090 CSS137 Type B & C

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